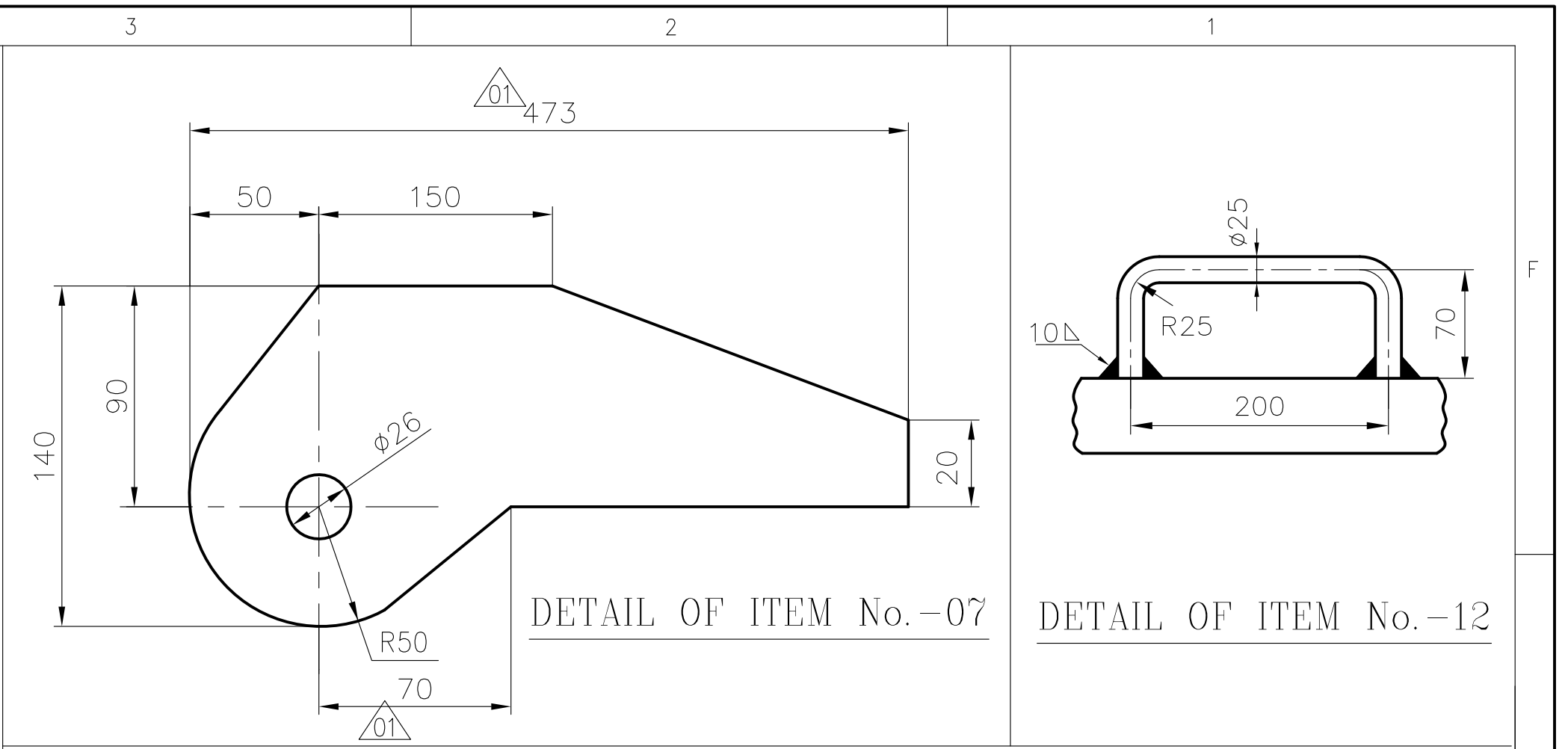
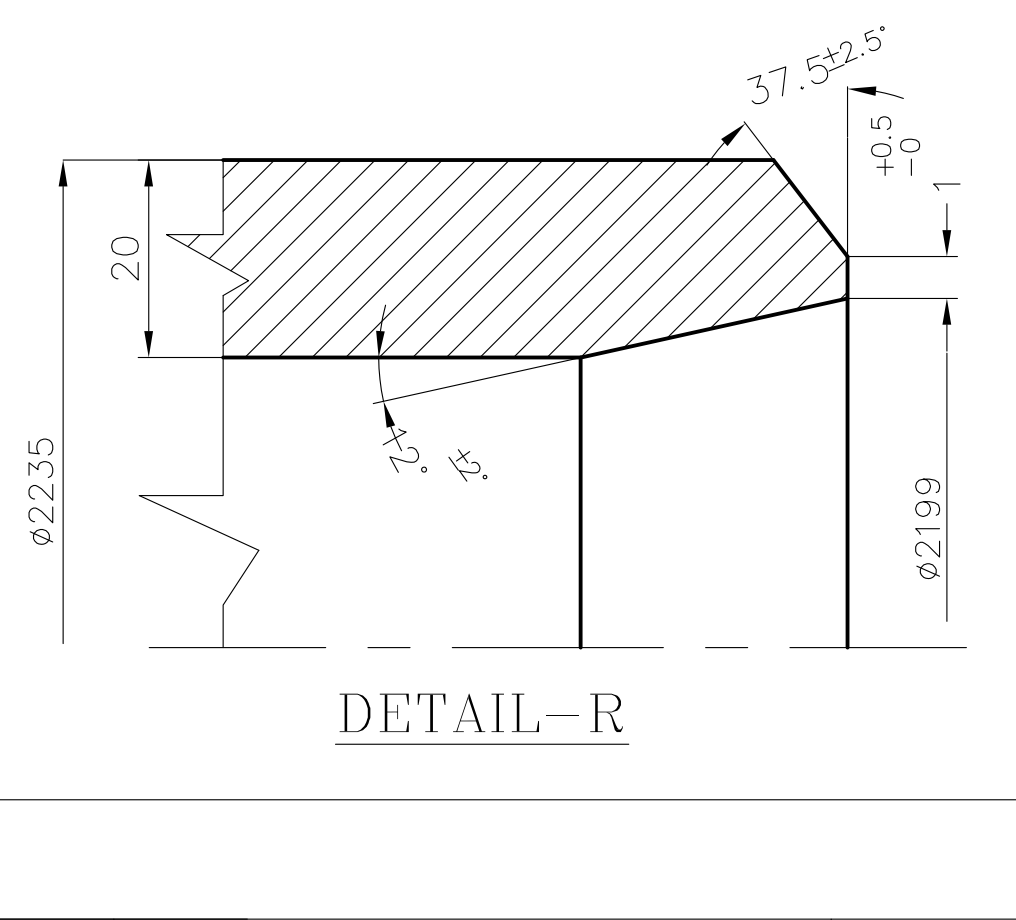
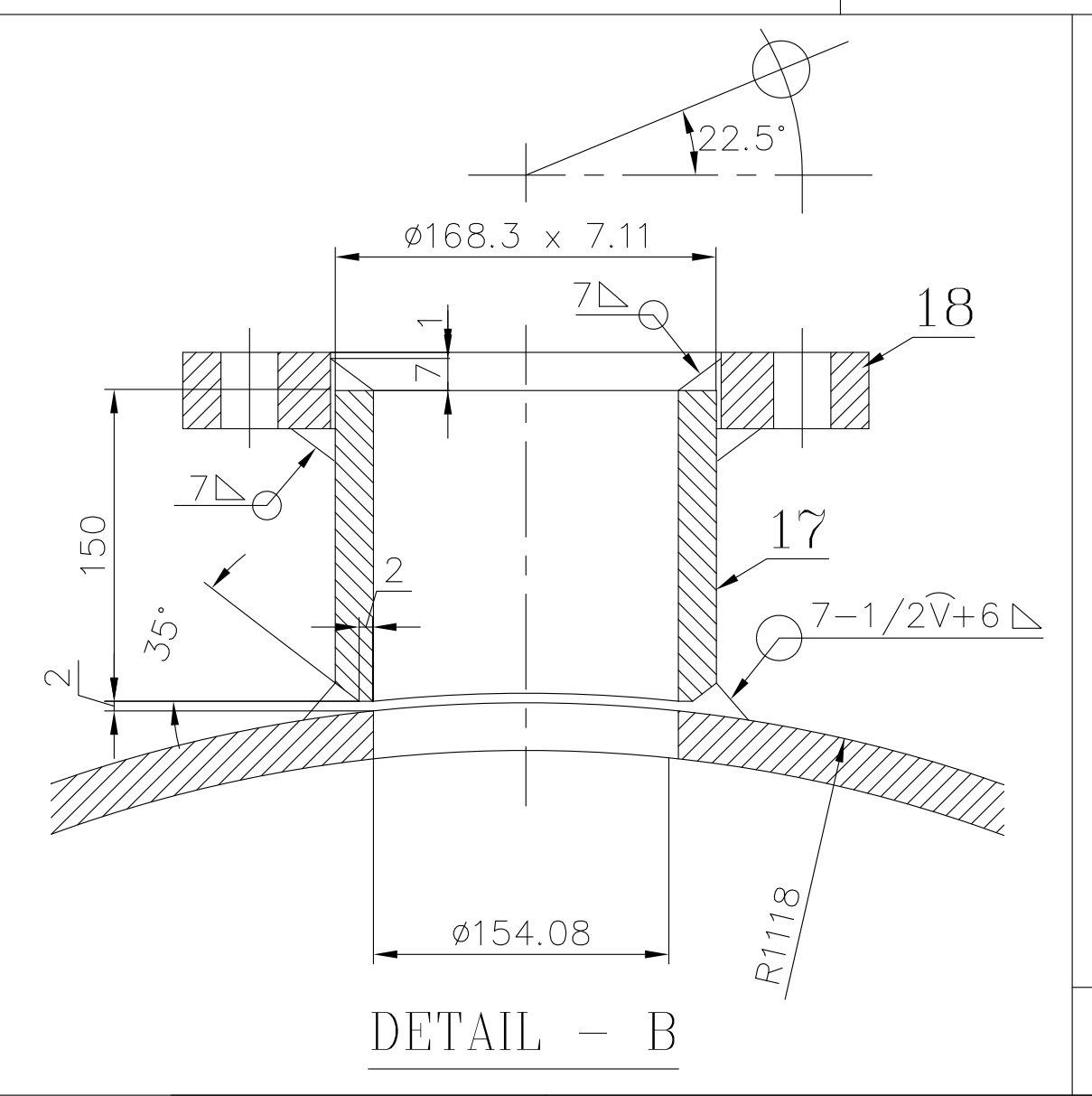
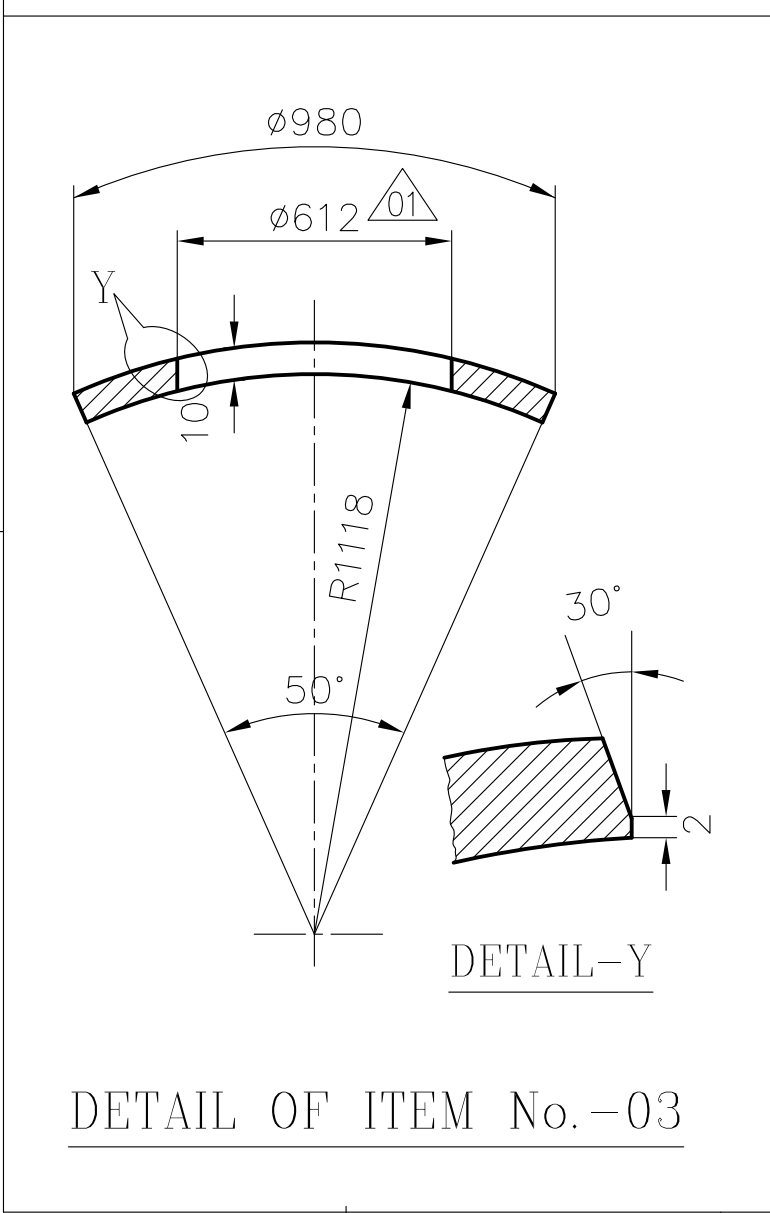
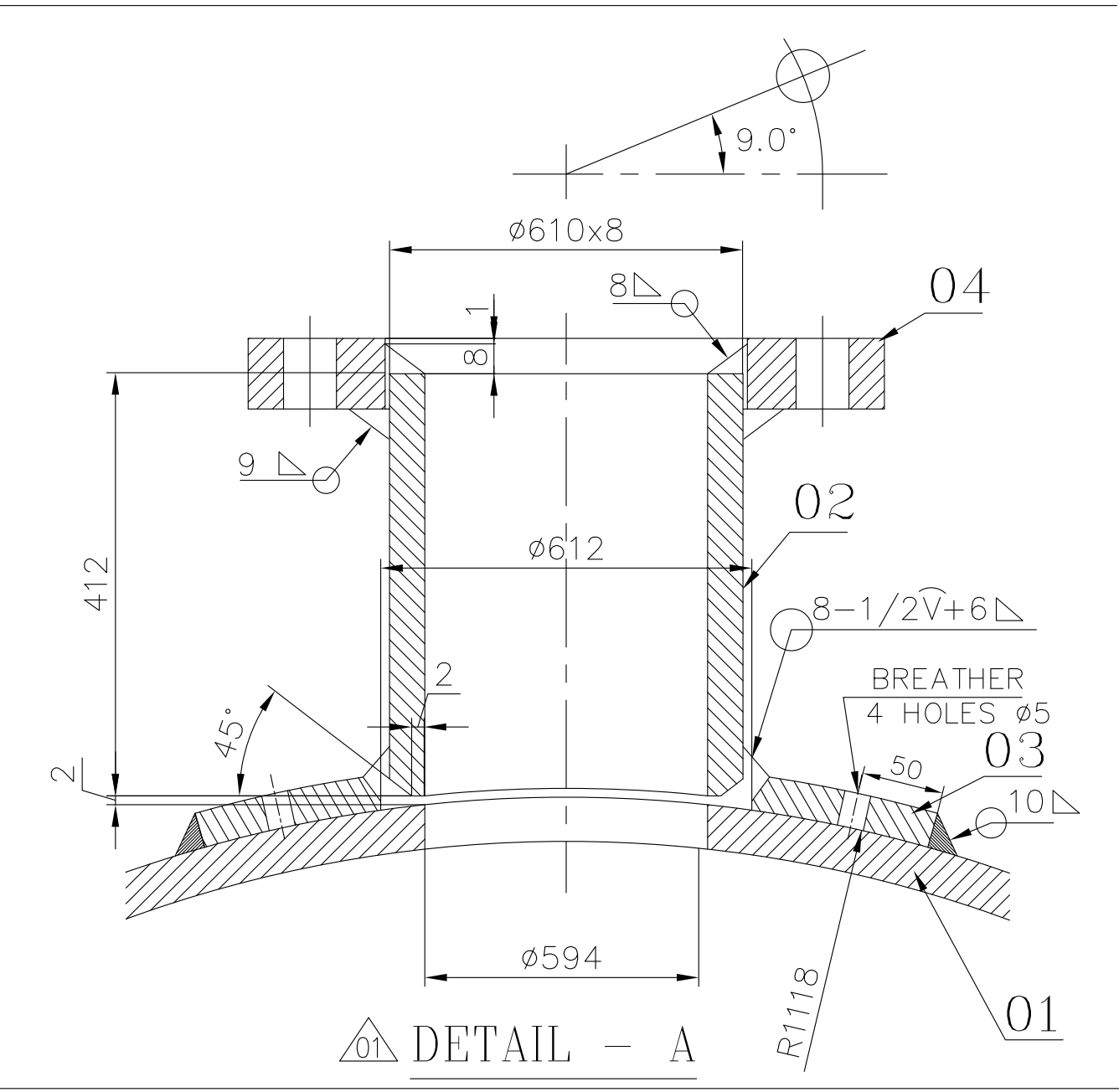
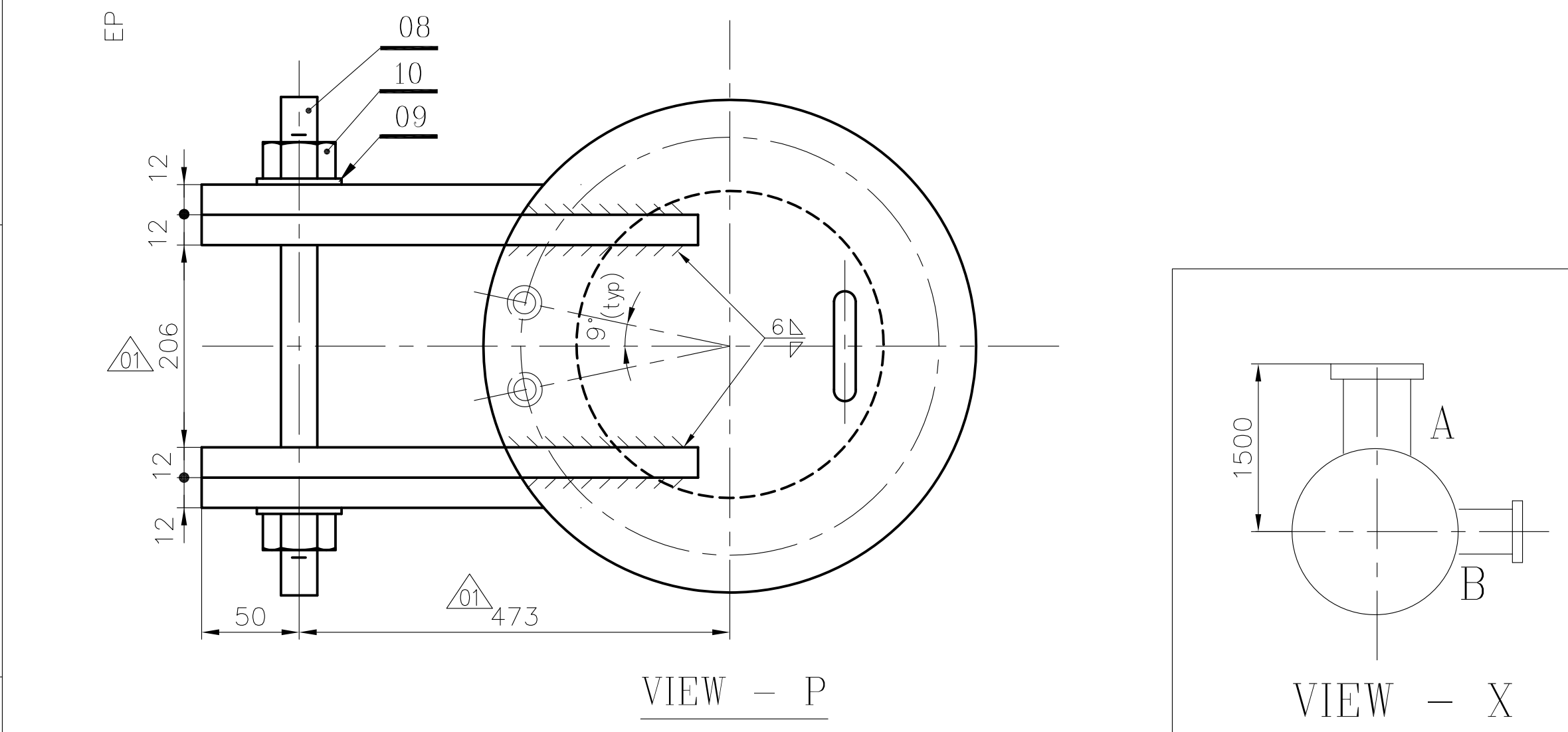




△01	18	FLAT FACED FLANGE NB 150 ; CL.150	2-80-468-13383	92 518 606 0000 SA105	C	7 725 1	D
	17	BRANCH PIPE OD 168.3 x 7.11 ; L=150	2-80-468-13383	15 082 411 0000 SA 106 GR.B	C	4 225 1	
	16	NON-ASBESTOS JOINTING SHEET OD725XID612 X 3THK	2-80-468-13383	22 021 030 0000 NON-ASBESTOS		0 675 1	
	15	HEX SCREW M20 x 55	41216 20055	41 216 200 5500		0 200 4	
	14	HEX NUT M20	41301 20000	41 301 000 2000		0 065 16	
	13	HEX BOLT M20 x 100	41215 20100	41 215 201 0000		0 307 16	
	12	HANDLE DIA 25 X 340	2-80-468-13383	15 339 139 0000 SA 105	C	1 310 1	
	11	SPLIT PIN DIA 4 x 45	41704 40045	41 704 400 4500		0 004 2	
	10	HEX NUT M24	41301 24000	41 301 000 2400		0 110 2	
	09	PUNCHED WASHER A24	41408 24000	41 408 000 2400		0 031 2	
08	STUD M24 x 315Long	2-80-468-13383	15 339 139 0000 SA 105	C	1 210 1		
07	HINGE PLATE(INNER) 473 x 140 x 12THK	2-80-468-13383	15 011 132 0000 IS 2062 Fe 410 A		3 100 2		
06	HINGE PLATE(OUTER) 470 x 245 x 12THK	2-80-468-13383	15 011 132 0000 IS 2062 Fe 410 A		8 500 2		
05	BLIND FLANGE NB600	4-80-468-57751	15 011 124 0000 IS 2062 Fe 410 B		120 285 1		
04	FLANGE NB600	4-80-468-57750	15 011 124 0000 IS 2062 Fe 410 B		50 734 1		
03	PAD PLATE OD 980 x ID 612 x 10T	2-80-468-13383	15 011 098 0000 IS 2062 Fe 410 A		36 100 1		
02	PIPE OD 610x8 THK ; L=412	2-80-468-13383	15 938 530 0000 IS3589		48 946 1		
01	P.F.PIPE OD 2235 x 20 ; L=2455	3-80-468-26238	15 011 150 0000 IS 2062 Fe 410 A		2682 000 1	B	
ITEM NO		DESCRIPTION	DRAWING NO	ITEM NO. VAR NO	MATERIAL CODE MATERIAL SPECN	A C	UNIT WEIGHT QUANTITY

DEPT.	GRADE OF UN TOL DIM		SCALE	WEIGHT (Kg).	REF TO ASSY / OLD DRG	ITEM No.
CODE	C/M/F		N. T. S	2985.000		
TITLE				CARD CODE	DRAWING No.	REV
PIPE WITH MAN HOLE (NB 600) ASSY.; L=2455				U 01	2-80-468-13383	01



REV 01	DATE 10.06.15	ALTD APPD	SOURAV M MANO
ZONE	MAN HOLE SIZE CHANGED TO NB600 DETAIL - A REVISED ITEMS 02 TO 07 & 16 REVISED		
	REVISIONS MARKED AS <u>01</u>		